

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

### SAAB AB, Business Area Aeronautics

Bröderna Ugglas gata -Linkoping, SE-581 88 Sweden

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

### Aero Structure Assembly

Certificate Number: 5158232245 Expiration Date: 31 May 2025 Accreditation Length: 12 Months

Jay Solomond

**Executive Vice President & Chief Operating Officer** 



#### SCOPE OF ACCREDITATION

### **Aero Structure Assembly**

#### SAAB AB, Business Area Aeronautics

Bröderna Ugglas gata -Linkoping, SE-581 88 Sweden

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### AC7135 - Nadcap Audit Criteria for Aero Structure Assembly (to be used on audits BEFORE 09-Jun-2024)

### AC7135/1 - Nadcap Audit Criteria for Aero Structure Assembly - Fastening

Fastening

**Blind Rivets** 

**Bolt Installation (Blind Bolt)** 

Bolt Installation (Bolts and Nuts)

Bolt Installation (Swaged Lockbolt Pull and Stump (Pin and Collar) (Pull Type with threads or grooves))

Conversion Coating (pen and brush)

Fit and Alignment

Internal Threaded Fasteners of Bonded Nut Plates

Sealing of Nut Plates

Shimming

Solid Shank Rivets

**Torque Tightening** 

## AC7135/2 - Nadcap Audit Criteria for Aero Structure Assembly Electrical Bonding of Aero Structure Assemblies and Components (to be used on audits BEFORE 09-Jun-2024)

**Direct Ground Stud Installation** 

**Driven Rivet Electrical Bond** 

**Electrical Bonding Shop Work Order** 

Electrical Bonding Through Fastener – Clearance Fit Hole

Electrical Bonding Through Fasteners – Interference Fit

**Electrical Faying Surface Bonds** 

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### **Surface Preparation**

## AC7135/3 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Bushing and Bearing Installation (to be used on audit on/AFTER 05-Dec-2021)

Bushing Installation – Press Fit Sealing of Bushing and Bearing

# AC7135/4 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Sealing of Aerospace Assemblies and Components (to be used on audits on/AFTER 05-Dec-2021)

Adhesion Promoter Application

Aerodynamic Smoothing and Fairing (Exterior or Airstream)

Fastener Overcoat or Encapsulation Sealing

Fay or Interfay Surface Sealing, Liquid Shim

Fillet or Bead Sealing

Hole and/or Slot Sealing

Mixing – Two–Part Cartridge (or Injection) Kits

Sealing Operations Shop Traveler/Shop Paper/Work Instruction

Sealing of Nut Plates

**Surface Preparation** 

Wet Fastener Installation

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